






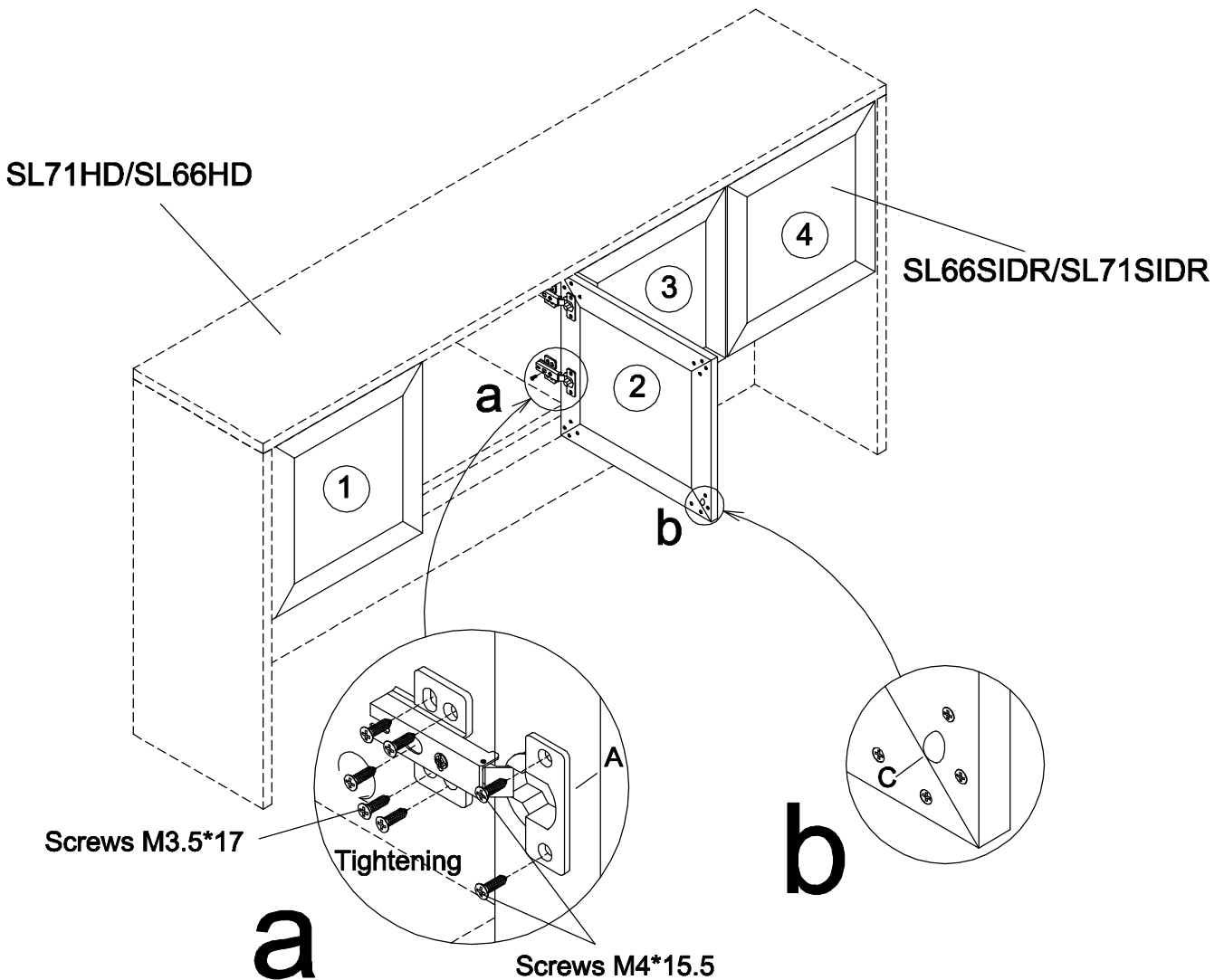
Assembly Instructions
MODEL NO.: SL66SIDR, SL71SIDR
Silver Aluminum Glass Door

LO2/01-14

TUN022DH	TUN023DH	BUMPER
A  Center Door Hinge 4Pcs	B  Side Door Hinge 4Pcs	C  Bumper Plastic 4Each

NOTE:
M4*15.5 screws are used for attaching hinge to aluminum frame
M3.5*17 screws are used for attaching hinge to cabinet

STEP1



IMPORTANT NOTE:

- It is advisable to assemble unit on a carpet to avoid scratch.
- Check to be sure that you have all parts and hardware.
- Don't tighten all screws/bolts until all completely assembled.
- It is recommended to require 2 persons to complete the assembling.
- To secure HUTCH attach 2Pcs Flat Plates to back of HUTCH and back of lower unit.